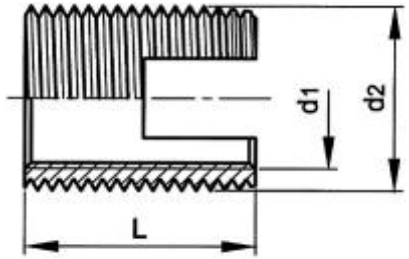
Self Threading Inserts



Self Threading Inserts												
Internal Thread -d1	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M24
d1-Pitch	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2	1.5	2.5	3
External Thread - d2	5	6.5	8	10	12	14	16	18	20	22	26	30
d2-Pitch	0.5	0.75	1	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Length	6	8	10	* 10	* 12	* 15	22	24	22	24	27	30
				** 12	** 15	** 18						
				*** 14								
Drill Depths (Minimum)	8	10	13	* 13	* 15	* 18	26	28	27	29	32	36
				** 15	** 18	** 22						
				*** 17								

Materials
Steel Zinc Plated AND Zinc And Yellow
Stainless Steel

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY